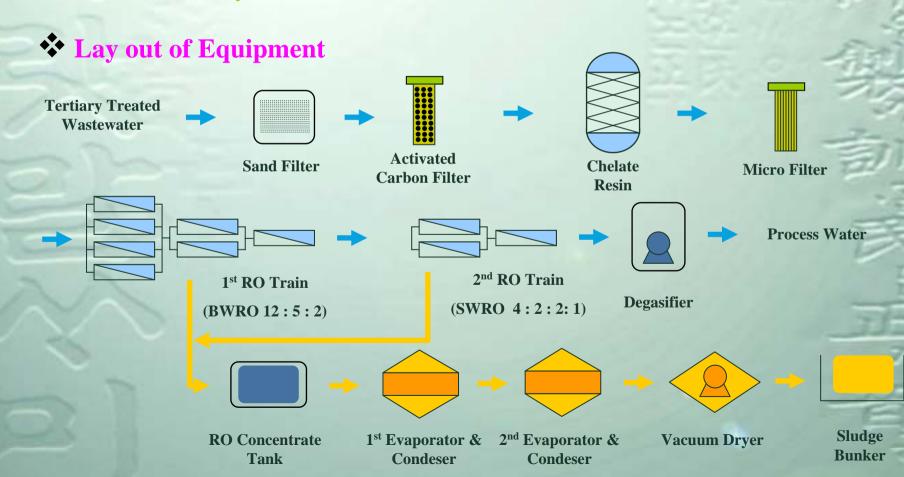
# Hyundai Motor(Asan Plant)

- Zero Discharge of Wastewater(Reclamation)
- ❖ Hyundai Mobis(韓)



#### **Details of CSM Installation**

**Operating Duration** 

**\*** '98. 9

**CSM Model** 

❖ 1<sup>st</sup> RE8040-BF / 228pcs (114pcs/block x 2block)

❖ 2<sup>nd</sup> RE8040-SN / 36pcs

Capacity of Equip.

❖ 1<sup>st</sup> 2,400m<sup>3</sup>/day

 $(1,200\text{m}^3/\text{day} \times 2\text{block})$ 

❖ 2<sup>nd</sup> 240m³/day

**RO** Array

**♦** 1<sup>st</sup> RO 12 : 5 : 2

(6elements/vessel)

• 2<sup>nd</sup> RO 4 : 2 : 2 : 1

(4elements/vessel)

**Feed Water** 

Tertiary Treated

Wastewater

**♦** pH 5 6, SDI > 6

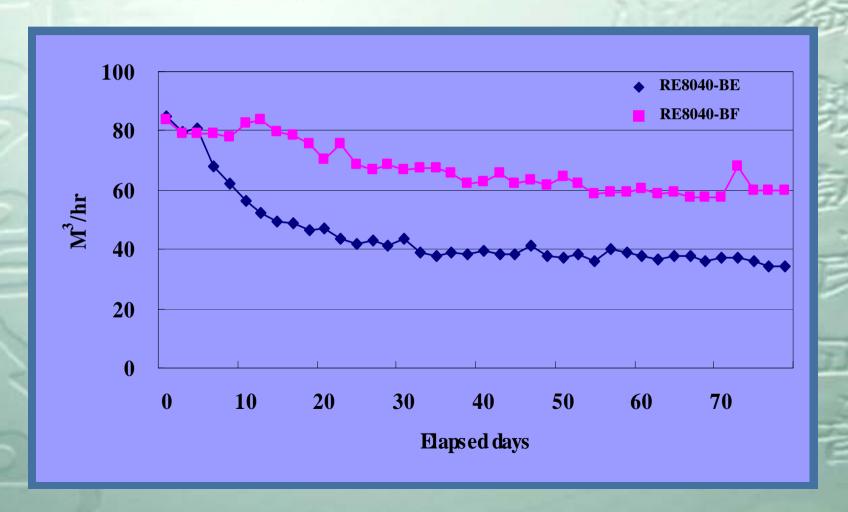
Remarks

❖ CIP: 1time/3 7days

❖ Citric Acid, NaOH, FeCl₃

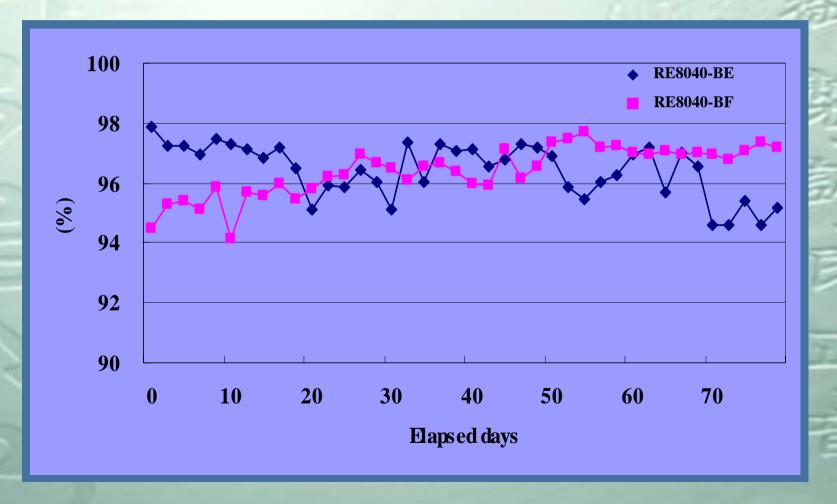
## **Normalized Operating Data**

**❖** Normalized Permeate Flow



## **Normalized Operating Data**

Normalized Salt Rejection



#### **Related Photos**

