



Customer Satisfaction Membrane

CSM RO MEMBRANE, The approved **Reverse Osmosis Membrane** in the world.

RE8040-HUE440

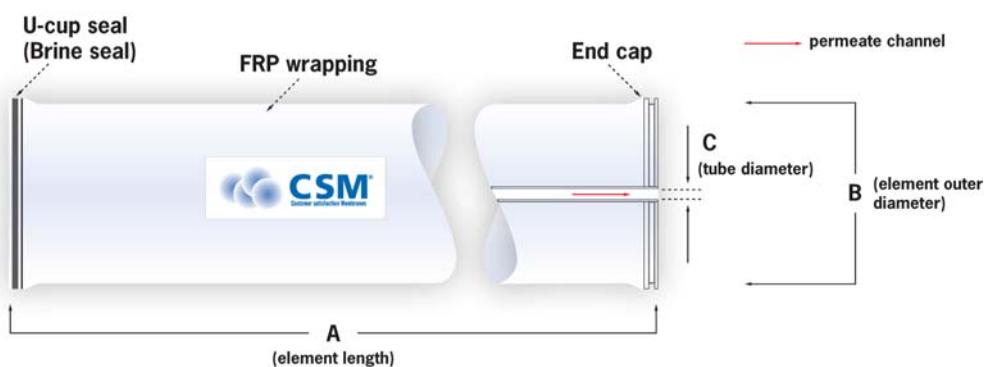
High TOC rejection RO membrane element with high extended area for ultrapure water

Product Specifications	Permeate Flow rate :	10,000 GPD (37.9 m ³ /day)
	Stabilized Salt Rejection :	99.5 %
	Effective Membrane Area :	440 ft ² (40.9 m ²)

1. The stated performance is initial data taken after 30 minutes of operation based on the following conditions:
2,000 mg/L NaCl solution at 225 psig (1.5 MPa) applied pressure, 15 % recovery, 77 °F (25 °C) and pH 6.5-7.0.
2. Minimum salt rejection is 99.0%
3. IPA rejection is 96.0% after 2 hours of operation at the following test condition; 1,000 mg/L IPA solution at 225 psig (1.5 MPa) applied pressure, 15% recovery, 77 °F (25 °C) and pH 6.5-7.0.
4. Permeate Flow rate for individual elements may vary but will be no more than 10 % below the value shown.
5. Effective membrane area may vary within 3 %.
6. All elements are vacuum sealed in a polyethylene bag containing 1.0 % SBS (Sodium bisulfite) solution and packaged individually in a cardboard box.

Product Description	Membrane Type :	Thin-film Composite
	Membrane Material :	PA (Polyamide)
	Membrane Surface Charge :	Negative
	Element Configuration :	Spiral-Wound, FRP wrapping

Product Dimensions	A =	40 inch (1,016 mm)
	B =	8.0 inch (203 mm)
	C =	1.12 inch (28 mm)



1. One interconnector (coupler) would be supplied for each membrane element.
2. All CSM membrane elements fit nominal 8.0-inch (203 mm) I.D. pressure vessel.
3. Outer feature may vary as design revisions take place.

Features

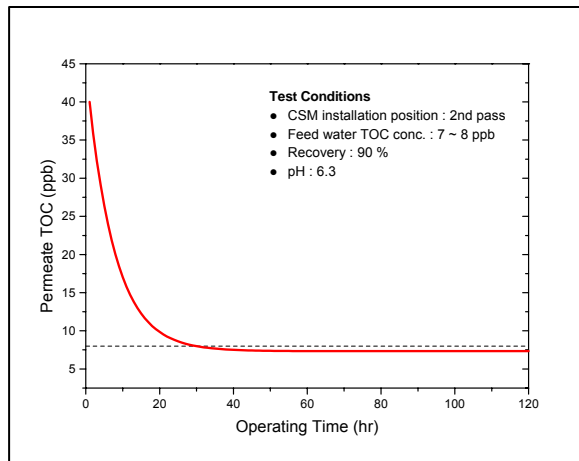
- CSM HUE element has excellent characteristics such as high TOC rejection, low TOC extractable from element and low TOC rinse down time.
- CSM HUE440 element with extended membrane area shows higher TOC rejection than CSM UE element in treating a feed water of low TOC (less than 100 ppb)

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- CSM HUE element has a fouling resistant property similar to CSM FRM.
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The Rinse Down Time Characteristics



TOC reduction in CSM UPW products used in the 2nd pass ultrapure water system. Rinse down time may vary according to the feed water conditions.

Conditions for Handling CSM in general

- Customers must keep the element boxes dry at room temperature to prevent them from freezing and damages from heat. If the polyethylene bag is broken, a new protective solution has to be added to the RO membrane element and the element has to be repackaged air-tight to prevent from biological growth.
- Keep elements moist at all times after initial wetting
- Permeate water obtained from first hour of operation should be discarded in order to flush the protective solution in the elements.
- CSM elements should be immersed in a protective solution during storage, shipping or system shutdowns to prevent biological growth and freeze damage. The standard storage solution contains one (1) weight percent sodium bisulfite or sodium metabisulfite (food grade). For short term storage of one week, one (1) weight percent sodium metabisulfite solution is adequate for inhibiting biological growth.
- The customer is fully responsible for the effects of incompatible chemicals on elements. Their use will void the element limited warranty.

Application Data

Operating Limits

- Max. Pressure drop / Element 15 psi (0.1 MPa)
- Max. Pressure drop / 240" vessel 60 psi (0.42 MPa)
- Max. Operating pressure 600 psi (4.14 MPa)
- Max. Feed flow rate 66 gpm (15.0 m³/hr)
- Min. Concentrate flow rate 16 gpm (3.6 m³/hr)
- Max. Operating temperature 113 °F (45 °C)
- Operating pH range 3.0 ~ 10.0
- CIP pH range 2.0 ~ 11.0
- Max. Turbidity 1.0 NTU
- Max. SDI (15 min) 5.0
- Max. Free Chlorine concentration 0.1 mg/L

Design Guideline for Various Water Source

- Waste water (SDI < 5) 8 ~ 12 gfd
- Waste water pretreated by UF (SDI < 3) 10 ~ 14 gfd
- Seawater, open intake (SDI < 5) 7 ~ 10 gfd
- High salinity well water (SDI < 3) 8 ~ 12 gfd
- Surface water (SDI < 5) 12 ~ 16 gfd
- Surface water (SDI < 3) 13 ~ 17 gfd
- Well water (SDI < 3) 13 ~ 17 gfd
- RO/UF permeate (SDI < 1) 21 ~ 30 gfd

Saturation Limits for Salts

- CaSO₄ 230 % saturation
- SrSO₄ 800 % saturation
- BaSO₄ 6,000 % saturation
- SiO₂ 100 % saturation

Above values are saturation limit at the tail end of the membrane elements for each sparingly soluble salts with proper scale inhibitor.

CaCO₃ Scaling potential limits as LSI or SDSI

- Without scale inhibitor < -0.2
- LSI (SDSI) with SHMP < +0.5
- LSI (SDSI) with special inhibitor¹ < +1.5
- SDSI with any inhibitor < +0.5

1. Special inhibitor means one of approved organic inhibitors. It should be approved from real plant for more than three years.



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